

Tips for Yamaha R1 Sprocket Cover Installation

Parts List:

Qty.2 M6x40 S.H.C.S
Qty.2 M6x70 S.H.C.S
Qty.1 M6x12 B.H.C.S.
Qty.1 17mm Aluminum sleeve
Qty.1 26.5mm Aluminum sleeve
Qty.2 59mm Aluminum sleeve
Qty. 1 Billet Aluminum Sprocket Cover

1.)Remove the factory plastic sprocket cover by first removing the gear selection rod and the shift arm from the splined shift shaft. Note that the split in the shift arm lines up with a dot on the shift shaft. Also make note of the shift pedal height before removing the gear selection rod.

2.)The new sprocket cover comes with all it's own hardware for installation. You will not need to reuse any of the factory hardware.

3.)Note that the new sprocket cover has 4 mounting holes. The M6x40mm screw and the 26.5mm sleeve will be used in the upper right hand mounting hole of the cover. The M6x35mm screw and 17mm aluminum sleeve will be used in the upper left hand mounting hole. The two M6x70mm screws and 59mm aluminum sleeves will be used in the lower two mounting holes. It is recommended that blue Loctite be used for all mounting hardware.

4.)The M6x12mm Button head screw will be used in the tapped hole left vacant between the upper two sprocket cover mounting holes. This Button head screw is purely for appearance.

5.) After the sprocket cover has been securely mounted, replace the shift arm and gear selection rod to their original positions.

Now enjoy your new Sprocket Cover!

Thanks for your purchase. E-mail Gregg@greggscustoms with any questions/concerns.